

KingProof® Tape Plus

Waterproof jointing system.

DESCRIPTION

KingProof Tape Plus is a highly elastic, hydrophobic and chemically resistant TPO (Thermal-plastic Polyolefin) material used in conjunction with KingRep EP10 to seal joints and cracks having large movement capability.

APPLICATIONS

KingProof Tape Plus is designed to seal construction joints, expansion/contraction joints and cracks even in damp condition and will remain flexible at low temperatures.

KingProof Tape Plus may be used to seal joints and cracks in water retaining structures and especially in places subjected to chemical contamination such as bund areas.

ADVANTAGES

- ☐ Exceptional adhesion on all common building materials
- ☐ Easy application.
- ☐ Easy repair.
- ☐ Economic solution.
- ☐ Permanently elastic, even at low temperatures.
- ☐ Seals large and small irregular joints, even with high movement.
- ☐ Resists many chemicals.
- ☐ Ozone resistant.
- ☐ Non-toxic, approved for contact with potable water.
- ☐ No priming.
- ☐ Perforations along edges of sheeting provide "rivet effect" and add mechanical bond to augment chemical bond.

LIMITATIONS

KingProof Tape Plus is intended for internal use only, away from UV exposure.

STANDARDS

KingProof Tape Plus is suitable for use in contact with potable water when tested in accordance to BS 6920.

TECHNICAL PROPERTIES @25°C

Colour:	Off white
Shore A hardness	≥ 70
Tensile strength: ISO 527	≥ 13.5 MPa
Elongation at Break: ISO 527	≥ 1000%

METHOD OF USE

Joining Systems

For the continuous joint of KingProof Tape Plus conventional heat welding techniques should be undertaken by i.e. leister heat, welder or similar equipment.

Surface Preparation

To obtain a satisfactory bond, concrete must be structurally sound with a clean surface, free from dust, laitance, oils, paint or other contamination.

Mechanical preparation should be used to remove laitance and surface contamination.

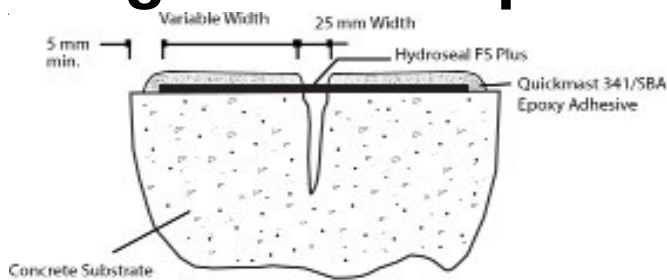
Metal surfaces should be thoroughly degreased and grit blasted to reach a bright finish meeting the requirement of swedish standard SA 2 ½.

Mixing

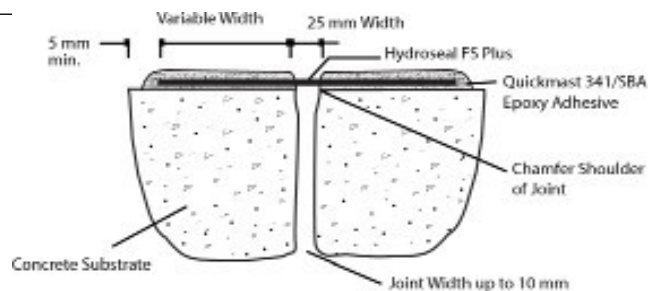
KingRep EP10 comprises two components, a resin base and hardener, which is supplied, pre-weighed in the correct proportions.

Under no circumstances should part mixing be carried out. When required for application, the two components should be mixed well until a uniform consistency and colour are obtained, this should ideally be carried out using a mechanical mixer. In cold weather, mixing will be aided if the containers are stored in a warm environment before use.

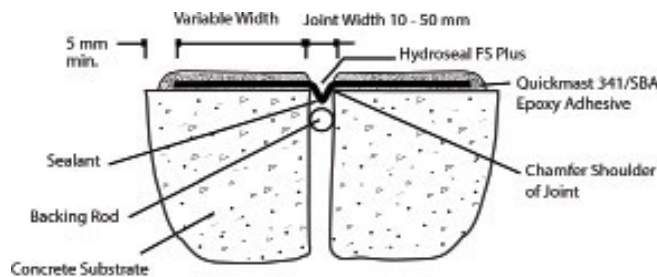
KingProof® Tape Plus



Treatment of Cracks



Construction Joints



Expansion & Contraction Joints

APPLICATION

- 1. Prepare joint and surrounding surface in excess of the KingProof Tape Plus to be used.
- 2. Solvent wipe KingProof Tape Plus with a suitable solvent, allow to dry for 30 minutes. (Please contact our Technical Department for further advise).
- 3. Apply masking tape onto joint/crack and to outer edges of area to receive KingProof Tape Plus.
- 4. Apply KingRep EP10 to prepare surfaces on each side of the joint/crack to a thickness of approximately 1 mm.
- 5. Position KingProof Tape Plus firmly into the coated surface by rolling under pressure, ensuring the KingRep EP10 is forced through edge perforation.
- 6. Apply top coat of KingRep EP10 over membrane width, approximately 1 mm thick, extending surplus onto outer masking tapes.
- 7. Remove outer masking tapes before curing. Feather the edges if necessary.

CURING

24 hours at 20°C before allowing any trafficking over the joint.

CLEANING

Clean uncured KingRep EP10 with KINGKRETE solvent. Cured material can only be removed mechanically.

PACKAGING

KingProof Tape Plus 1510: 150 mm x 1 mm (20 m/Roll).
 KingProof Tape Plus 2010: 200 mm x 1 mm (20 m/Roll).
 KingProof Tape Plus 2510: 250 mm x 1 mm (20 m/Roll).
 KingProof Tape Plus 2020: 200 mm x 2 mm (10 m/Roll).
 KingProof Tape Plus 2520: 250 mm x 2 mm (10 m/Roll).
 KingProof Tape Plus 3020: 300 mm x 2 mm (10 m/Roll).

STORAGE

Shelf life is 1 year when stored under cover, out of



KingProof[®] Tape Plus

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative.

KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

QUALITY AND CARE

All products originating from KingKrete's manufacturing facilities are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

* Properties listed are based on laboratory-controlled tests.

® = Registered trademark of the KingKrete-Group in many countries.

NOTE

KK-SA-03.1-PF-TapePlus-R3-2601

STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by KingKrete Inc. either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not KingKrete Inc. are responsible for carrying out procedures appropriate to a specific application.

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